

Brake Lathe Accessories

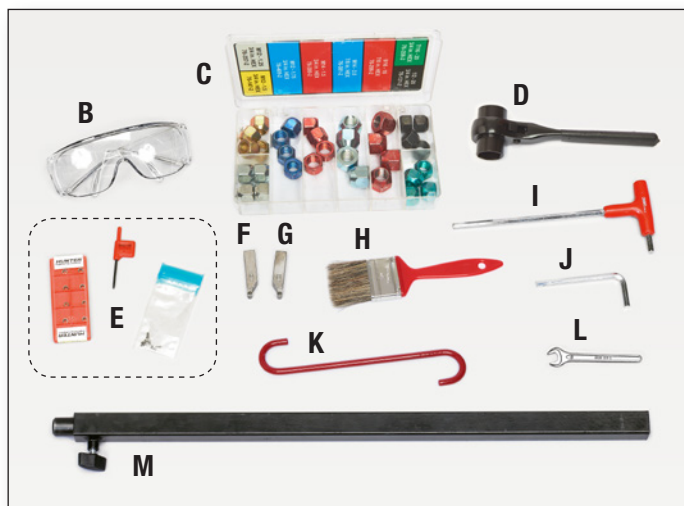


On-car lathe standard accessory package

A	20-3123-1	Trolley stand & support structure For AutoComp Elite® lathe
B	179-15-2	Safety glasses
C	20-1503-1	Lug nut kit For use when existing lug nuts do not clear universal adaptor attachment bolts. <i>Includes:</i> 76-131-2 – Lug nut, 1/2"-20 (4 ea.) 76-147-2 – Lug nut, 12 x 1.5mm (4 ea.) 76-299-2 – Lug nut, 9/16"-18 (5 ea.) 76-300-2 – Lug nut, 14mm x 1.5mm (4 ea.) 76-357-2 – Lug nut, 12mm x 1.25mm (4 ea.) 76-358-2 – Lug nut, 7/16"-20 (4 ea.) 76-381-2 – Lug nut, 14mm x 2.0mm (4 ea.) 76-409-2 – Lug nut, 12 x 1.75mm (4 ea.)
D	221-781-2	Tool, 22 mm ratchet wrench
E	20-1418-1	Micro-round insert kit
F	11-1564-2	Tool Holder, RH rotor for micro-round insert
G	11-1563-2	Tool Holder, LH rotor for micro-round insert
H	175-484-2	Brush, 2"
I	221-743-2	Tool, 6 mm T-wrench
J	221-637-2	Tool, 8 mm hex key
K	216-145-2	Hook, double-ended
L	221-753-2	Tool, 8 mm wrench
M	11-1620-1	Stabilizer assembly <i>Includes:</i> 16-1063-1-005 – Tube 34-183-2 – Knob 63-291-2 – Rod
	46-475-2	Spacer washers (4 ea.) <i>not pictured</i> Precision machined spacer washers are placed under flange adaptor when necessary, to clear studs with tall shoulders or hubs with exposed bolts.



AutoComp Elite®
with standard trolley



Adaptor kits & accessories for Hunter on-car lathes

Pro adaptor kit – 20-3388-1

The optional Pro kit enables the servicing of most passenger cars and light trucks up to and including ½-ton ratings. Includes a complete line of light-duty truck and passenger car adaptors.

Kit includes:

A	175-492-1	4-Lug flange adaptor
B	175-493-1	5-Lug flange adaptor
C	175-498-1	Flange adaptor 5x130 mm, 5x135 mm, 5x150 mm, 5x160 mm
D	175-499-1	Flange adaptor 3x4.50", 3x114.3 mm, 3x115 mm, 6x135 mm
E	175-502-1	Flange adaptor 4x5.50", 5x5.50", 6x5.50"
F	175-503-1	Flange adaptor 5x5.00", 6x5.00"
G	175-504-1	Flange adaptor 6x130 mm, 6x132 mm
H	175-506-1	Flange adaptor 5x105 mm, 6x120mm

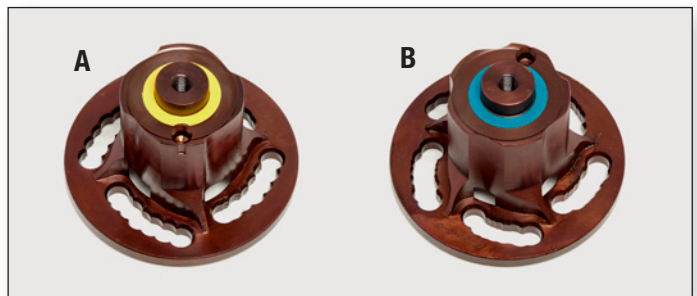


Passenger adaptor kit – 20-3301-1

Consists of two adaptors with coverage for a wide range of applications fitting most passenger car and some light truck 4x2 rotors.

Kit includes:

A	175-492-1	4-Lug flange adaptor
B	175-493-1	5-Lug flange adaptor

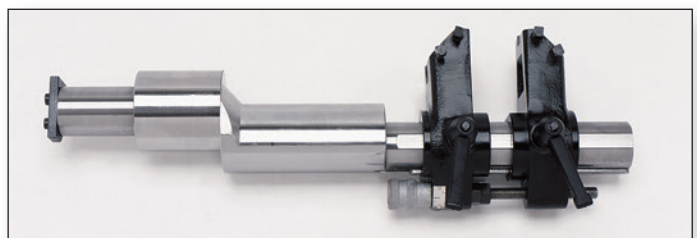


Extended twin cutter tool assembly – 20-3092-1

This kit greatly expands the diameter and offset capacity of AutoComp Elite® lathes to service deep-offset rear rotors found on dually trucks. Also allows servicing of rear rotors with integral parking brakes commonly found in late model trucks.

- ✓ Max. diameter: 16.25"
- ✓ Max. thickness: 3.25"

See Form 6133-T for application information.



Adaptor kits & accessories for Hunter on-car lathes

Passenger car & light truck adaptors



4-Lug flange adaptor 175-492-1

4x98 mm, 4x100 mm, 4x4.00",
4x4.25", 4x110 mm, 4x4.50",
4x114.3 mm, 4x120 mm

Fits most 4-lug vehicles.



5-Lug flange adaptor 175-493-1

5x100 mm, 5x4.25", 5x110 mm,
5x112 mm, 5x4.50", 5x114.3 mm,
5x115 mm, 5x120 mm, 5x4.75"

Fits most 5-lug vehicles.



Flange adaptor 175-502-1

4x5.50", 5x5.50", 6x5.50"

*Acura, Cadillac, Chevrolet, Chrysler,
Dodge, RAM, Ford, Geo, GMC, Honda,
Hyundai, Infiniti, Isuzu, Jeep, Kia, Lexus,
Mazda, Mitsubishi, Nissan, Plymouth,
Suzuki, Toyota*

Recommended for late model
4x4 with non-protruding hubs.



Flange adaptor 175-503-1

5x5.00", 6x5.00"

*Buick, Cadillac, Chevrolet, Chrysler,
Dodge, Ford, GMC, Isuzu, Jeep,
Lincoln, Mercury, Oldsmobile,
Pontiac, Saab, Volkswagen*

Recommended for late model
4x4 with non-protruding hubs.



Flange adaptor 175-498-1

5x130 mm, 5x135 mm,
5x150 mm, 5x160 mm

*Audi, Dodge, Ford, Freightliner,
Lexus, Lincoln, Mercedes-Benz,
Porsche, Toyota, Volkswagen*



Flange adaptor 175-499-1

3x4.50", 3x114.3 mm,
3x115 mm, 6x135 mm

*Buick, Cadillac, Dodge, SRT,
Ford, Kia, Lincoln, Nissan,
Pontiac, Saturn, Suzuki*



Flange adaptor 175-500-1

4x5.50", 5x5.50", 6x5.50"

Infiniti QX80

Recommended for early model
4x4 with protruding hubs.



Flange adaptor 175-501-1

6x6.50", 7x150 mm,
8x6.50", 8x170 mm

*Ford F150 HD 7-Lug,
F250.F350 LD 7-Lug*

Recommended for late model
4x4 with non-protruding hubs.



Flange adaptor 175-494-1

5x6.50", 5x155 mm

Bentley, Land Rover, Rolls Royce



Flange adaptor 175-495-1

7x150 mm, 8x6.50", 8x170 mm

*Dodge/Ram 2500/3500,
Ford F250/F350 E250/E350,
Hummer H1*



Flange adaptor 175-504-1

6x130 mm, 6x132 mm

*Buick, Chevrolet, Dodge, Ram,
Freightliner, GMC, Saturn*



Flange adaptor 175-506-1

5x105 mm, 6x120mm

*Buick, Cadillac, Chevrolet,
GMC, Saab*

Medium- and heavy-duty adaptors*



**Flange adaptor
175-496-1**

8x225 mm, 10x7.25", 10x225 mm

*Chevrolet/GMC C3500 HD 4x2,
Ford F450/F550*



**Flange adaptor
175-505-1**

5x8.00", 6x8.75"

Chevrolet, GMC, Isuzu Box Trucks



**Flange adaptor
175-508-1**

6x8.75", 10x8.75"



**Flange adaptor
175-510-1**

8x225 mm, 10x225 mm



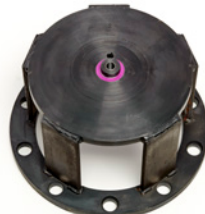
**Flange adaptor
175-511-1**

8x275 mm



**Flange adaptor
175-512-1**

8x285 mm, 10x11.25"



**Flange adaptor
175-513-1**

10x335 mm



**Flange adaptor
175-514-1**

8x200 mm, 10x7.25"



**Flange adaptor
175-515-1**

8x285 mm, 10x11.25"



**Flange adaptor
175-509-1**

8x6.50", 8x170 mm

*Chevrolet, Dodge, Ram, Ford,
GMC, Hummer, Jeep, Nissan,
Medium Duty Trucks*



**Flange adaptor
175-497-1**

6x205 mm

Dodge, Ram, Freightliner

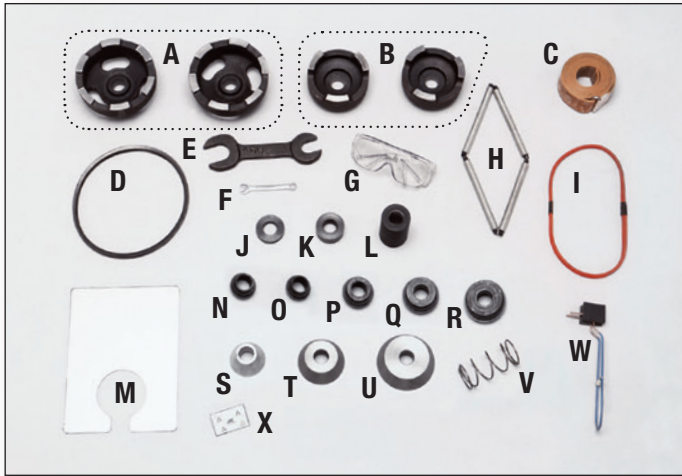


**Flange adaptor
175-507-1**

8x180 mm, 8x210 mm

*Chevrolet, GMC HD Trucks
and Dualies*

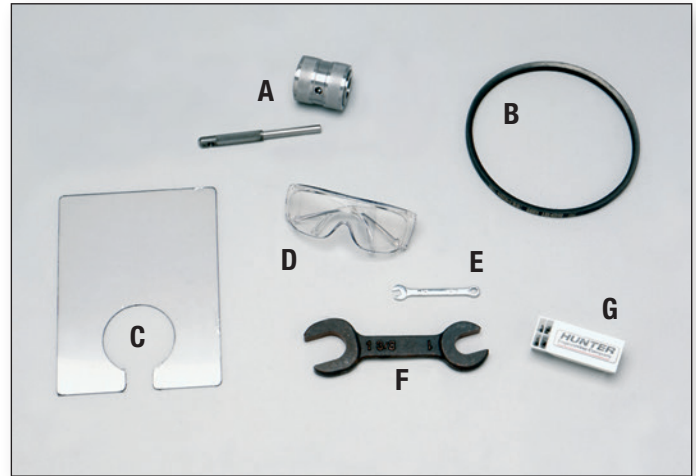
Bench lathe accessory packages



BL500 series standard accessories – 20-2174-1

Kit includes:

A	175-231-2	Clamp cup, 5.75" (2 ea.)
B	175-233-2	Clamp cup, 4.50" (2 ea.)
C	175-186-2	Silencer, drum band
D	126-47-2	Belt, micro-V 26"
E	221-605-2	Tool, 1" and 1-3/8" wrench
F	221-604-2	Tool, 5/16" wrench
G	179-15-2	Safety glasses
H	175-276-1	Silencer, vented rotor, spring-type
I	175-189-2	Silencer, rotor solid
J	46-439-2	Spacer, 0.50"
K	46-440-2	Spacer, 1.00"
L	46-513-2	Spacer, 4.00"
M	179-64-2	Eye shield, lamp-mounted
N	175-308-2	Dual taper adaptor, 1.10" – 1.60"
O	175-309-2	Dual taper adaptor, 1.20" – 1.70"
P	175-310-2	Dual taper adaptor, 1.60" – 2.10"
Q	175-311-2	Dual taper adaptor, 1.90" – 2.50"
R	175-312-2	Dual taper adaptor, 2.30" – 2.90"
S	192-111-2	Cone, 1.44" – 2.75"
T	192-112-2	Cone, 2.25" – 3.25"
U	192-113-2	Cone, 3.06" – 4.00"
V	98-345-2	Spring
W	175-185-2	Silencer, clip-on disc and chip deflector
X	221-639-3	Inserts, positive rake (0.015" radius tip), 4-pack
Y	76-338-2	Arbor nut, 1" (not shown)



Standard HunterPro™ package – 20-2175-1

Kit includes:

A	76-377-2	HunterPro™ wrenchless self-aligning nut
B	126-47-2	Belt, micro-V 26"
C	179-64-2	Eye shield, lamp-mounted
D	179-15-2	Safety glasses
E	221-604-2	Tool, 5/16" wrench
F	221-605-2	Tool, 1" and 1-3/8" wrench
G	221-640-3	Inserts, positive rake (0.015" radius tip), 24-pack



BL505 shown with optional features

Workbench options

BL500 dust containment system* – 20-2122-1

- ✓ Designed to contain brake machining dust and metal particles that can potentially stain wet surfaces in the automotive shop environment
- ✓ Can be unhinged and quickly removed as needed
- ✓ Access window allows easy viewing of work piece during machining
- ✓ Models BL505C-AB or BL505DC-AB can be ordered with the containment system as a single part number or as an accessory and added to an existing lathe bench
- ✓ Requires a conventional shop vacuum with 2.5" inlet hose; NOT supplied.

Lathe bench with backboard – 72-326-1

Includes chip tray, storage hooks and literature holder (if ordered separately).

Optional bench drawer – 20-1236-1

Add additional storage space to your bench with an optional drawer. Easily bolts in place.

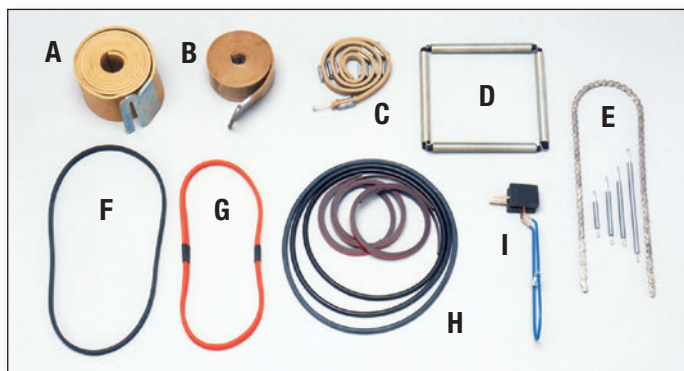


BL505D-AB shown with optional storage drawer and dust containment system

Lathe silencers for Hunter bench lathes

Hunter lathe silencers are ideal for damping out resonant vibration that can occur during the machining of drums and rotors.

A	175-187-2	Silencer, truck drum
B	175-186-2	Silencer, drum band standard
C	175-188-2	Silencer, vented rotor band
D	175-276-1	Silencer, vented rotor, spring-type
E	222-38-2	(Patented) Silencer, solid rotor, chain-type
		<i>Includes:</i>
		222-39-2 – Rotor 7" O-ring
		98-384-2 – Spring, 0.25" x 2.57"
		98-385-2 – Spring, 0.25" x 3.75"
		98-386-2 – Spring, 0.25" x 4.53"
		98-387-2 – Spring, 0.25" x 6.44"
F	175-190-2	Silencer, rotor solid, large
G	175-189-2	Silencer, rotor solid, small



H	20-1105-1	Silencer, rotor, anti-chatter kit for solid rotors
		<i>Includes:</i>
		223-49-2 – Silencer, rotor 7" O-ring
		223-50-2 – Silencer, rotor 8" O-ring
		223-51-2 – Silencer, rotor 9" O-ring
		58-134-2 – Silencer, rotor, solid, Magnetic bands (set of 3)
I	175-185-2	Silencer, clip-on disc and chip deflector

Adaptor kits & accessories for Hunter bench lathes

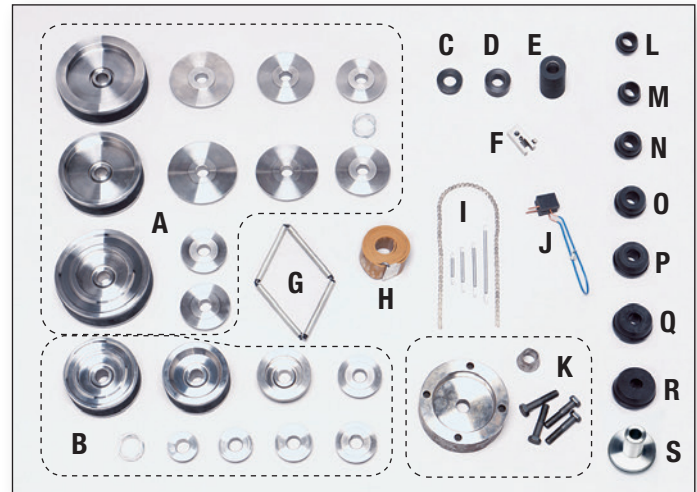
Build a lathe package to match your service needs by selecting a required adaptor kit from the following. Adaptor kits may also be used to upgrade any existing lathe using a 1" arbor.

Elite Cone adaptor kit – 20-2615-1

Consists of hubbed and hubless adaptors covering a wide range of applications for most passenger cars, light-truck and larger light-trucks, including composites.

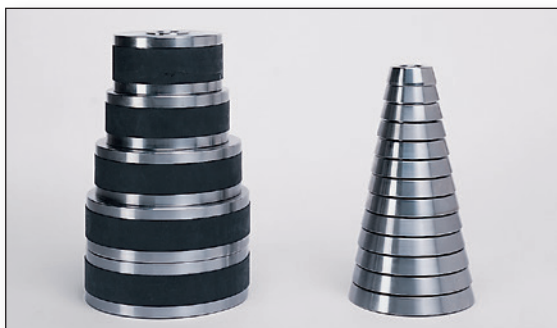
Kit includes:

A	20-2568-3	HunterPro™ truck kit
B	20-1661-3	HunterPro™ automotive kit
C	46-439-2	Spacer, 0.50"
D	46-440-2	Spacer, 1.00"
E	46-513-2	Spacer, 4.00"
F	175-236-1	Adaptor, drum, deep 1-ton (3.75" friction surface and wider)
G	175-276-1	Silencer, vented rotor, spring-type
H	175-186-2	Silencer, drum band
I	222-38-2	Silencer, solid rotor, chain-type
J	175-185-2	Silencer, clip-on disc and chip deflector
K	20-1424-1	Adaptor, rotor, '92 – current 3/4- to 1-ton GM 4WD; '94 – current 3/4- to 1-ton Dodge 2WD and 4WD (includes [192-116-2] Small Cone, 1.31" – 1.75")
L	175-308-2	Dual taper adaptor, 1.10" – 1.60"
M	175-309-2	Dual taper adaptor, 1.20" – 1.70"



N	175-310-2	Dual taper adaptor, 1.60" – 2.10"
O	175-311-2	Dual taper adaptor, 1.90" – 2.50"
P	175-312-2	Dual taper adaptor, 2.30" – 2.90"
Q	175-313-2	Dual taper adaptor, 2.70" – 3.20"
R	175-314-2	Dual taper adaptor, 3.10" – 3.60"
S	51-2185-2	Flange, bearing support
T	175-339-2	Tool holder, drum, medium duty truck parking brk. (not shown)

HunterPro™ lathe accessories for Hunter bench lathes



PATENTED

Hubless adaptor kits

- ✓ Quick set up and accurate resurface of hubless and composite rotors and drums
- ✓ Superior surface finish from reduced harmonic chatter
- ✓ Available in automotive, light-truck and larger light-truck sets



PATENTED

Wrenchless self-aligning nut* – 76-377-2

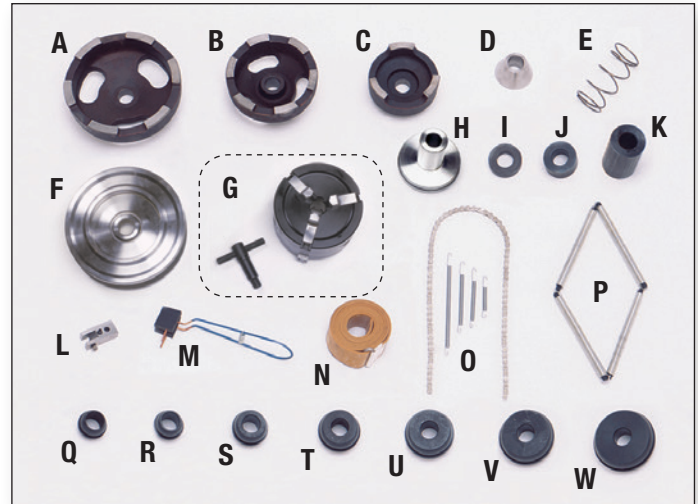
- ✓ Combines the functions of a self-aligning arbor spacer and a hand-tightening arbor nut
- ✓ Eliminates over-torquing the arbor nut on rotors or drums

Dual QuickChuck™ adaptor kit – 20-2614-1

Consists of hubbed and hubless adaptors and three-jaw chuck mounting system. Covers a wide range of applications for most rotors, drums and flywheels for passenger cars, light trucks and larger light trucks.

Kit includes:

A	175-192-2	Cup, extra large, 7.25"
B	175-231-2	Cup, 5.75"
C	175-233-2	Cup, 4.50"
D	192-111-2	Cone, 1.44" – 2.75"
E	98-345-2	Spring
F	51-2529-2	Plate, dual-sided truck
G	175-423-2	Dual QuickChuck kit
H	51-2185-2	Flange, bearing support
I	46-439-2	Spacer, 0.50"
J	46-440-2	Spacer, 1.00"
K	46-513-2	Spacer, 4.00"
L	175-236-1	Adaptor, drum, deep 1-ton (3.75" friction surface & wider)
M	175-185-2	Silencer, clip-on disc
N	175-186-2	Silencer, drum band
O	222-38-2	Silencer, solid rotor, chain-type



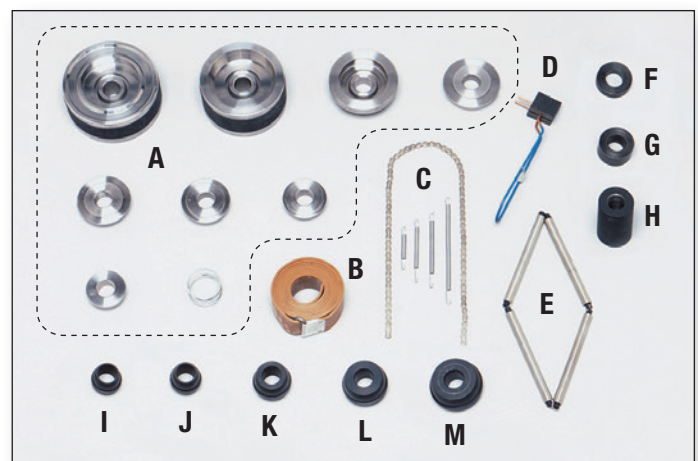
P	175-276-1	Silencer, vented rotor, spring-type and Chip Deflector
Q	175-308-2	Dual taper adaptor, 1.10" – 1.60"
R	175-309-2	Dual taper adaptor, 1.20" – 1.70"
S	175-310-2	Dual taper adaptor, 1.60" – 2.10"
T	175-311-2	Dual taper adaptor, 1.90" – 2.50"
U	175-312-2	Dual taper adaptor, 2.30" – 2.90"
V	175-313-2	Dual taper adaptor, 2.70" – 3.20"
W	175-314-2	Dual taper adaptor, 3.10" – 3.60"

Basic adaptor kit – 20-1665-1

Consists of hubbed and hubless adaptors covering a wide range of applications fitting most passenger car rotors, drums and flywheels, including composites.

Kit includes:

A	20-1661-3	HunterPro™ automotive kit
B	175-186-2	Silencer, drum band
C	222-38-2	Silencer, solid rotor, chain-type
D	175-185-2	Silencer, clip-on disc and chip deflector
E	175-276-1	Silencer, vented rotor, spring-type
F	46-439-2	Spacer, 0.50"
G	46-440-2	Spacer, 1.00"
H	46-513-2	Spacer, 4.00"
I	175-308-2	Dual taper adaptor, 1.10" – 1.60"
J	175-309-2	Dual taper adaptor, 1.20" – 1.70"
K	175-310-2	Dual taper adaptor, 1.60" – 2.10"
L	175-311-2	Dual taper adaptor, 1.90" – 2.50"
M	175-312-2	Dual taper adaptor, 2.30" – 2.90"



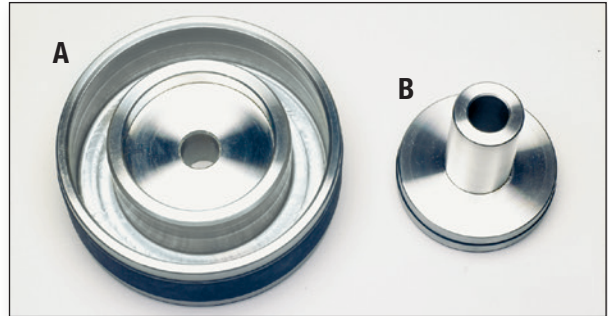
Adaptor kits & accessories for Hunter bench lathes

HunterPro F-150 adaptor – 20-2109-3

Addresses the 2004 and up Ford F-150 two-wheel-drive 6- and 7-lug front rotors with internal bearings, which are extremely difficult to setup and machine accurately with traditional brake lathe adaptors.

Kit includes:

A	51-2184-2	Ford F-150 flange plate
B	51-2185-2	Bearing support flange



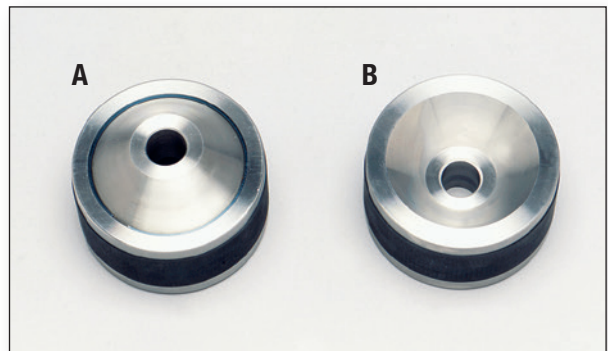
PATENTED HunterPro rotor adaptor – 20-1664-3

For hubless cast/composite auto and light truck rotors. Covers 90% of rotors in service today. Designed as an entry level or second adaptor set used in busy shops. Fits rotors with hub bore 1.85" - 3.75".

- ✓ Provides accurate mounting of cast and composite hubless rotors
- ✓ Fast setup – ideal for high-volume shops

Kit includes:

A	184-62-2	Captured cone and flange spacer
B	184-63-2	Flange spacer

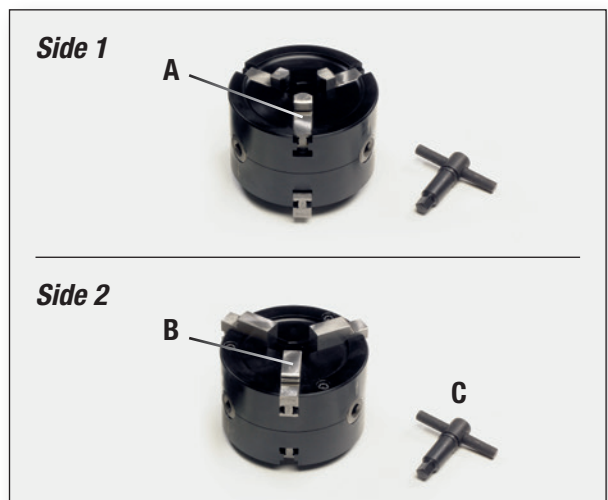


Dual QuickChuck™ adaptor – 175-423-2

The dual-sided, three-jaw chuck adaptor for hubless drums and rotors with center holes from 2.13" to 5.75" can obsolete all other adaptors for use with hubless drums. It offers the advantage of unparalleled centering ability combined with speed of setup. Recommended for use with Dual-Sided Truck Plate [51-2529-2].

Kit also includes:

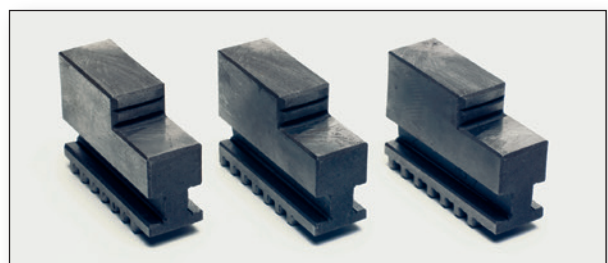
A	175-428-2	Jaws set, small size, 2.13" - 3.75" <i>(shown installed in Three-Jaw Chuck - Side 1)</i>
B	175-429-2	Jaws set, large size, 3.75" - 5.75" <i>(shown installed in Three-Jaw Chuck - Side 2)</i>
C	221-590-2	Tool, T-wrench, three-jaw chuck

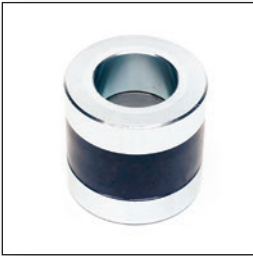


Truck jaw kit – 20-1274-2

Truck jaws for 20-1273-1 for use in mounting hubless drums and rotors with center holes from 3.63" to 5.75". Only for use with QuickChuck adaptor [175-198-2].

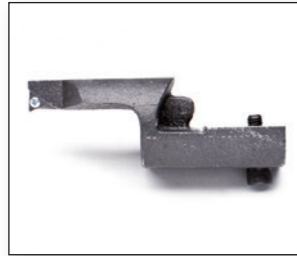
Must be ordered as a numbered set.





**Self-centering spacer
46-432-2**

Compensates for over-tightening arbor nut and some mounting errors encountered during setups.



**Extra-small drum adaptor
175-250-1**

For drums smaller than 7" diameter. Includes negative rake insert. [221-583-2]



**Deep 1-ton drum adaptor
175-236-1**

Required when turning drums in which the friction surface is wider than 3.75".



**Bushings reducer kit
20-1333-1**

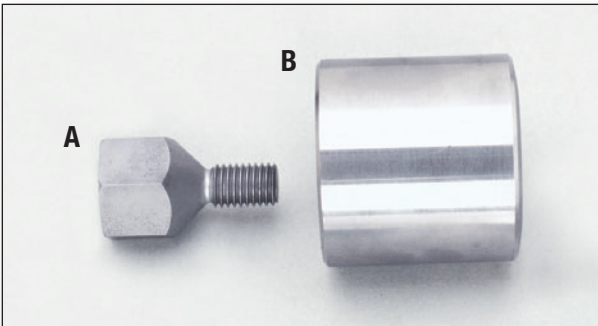
Required when using 1-7/8" adaptors on 1" arbors. Set of three [113-213-2] adaptors.



Taper adaptor – 97-431-2

Required to mount flywheel kit [20-1407-1] and pilotless drum kit [175-255-1].

Order **97-405-2** for BL500 models only.



Flywheel adaptor kit – 20-1407-1

Mounts flywheels with a pilot hole smaller than 1".

Requires **97-431-2** for BL505 or **97-405-2** for BL500 models only.

Includes:

A	175-247-2	Flywheel cone
B	175-253-2	Flywheel base



**Extra-small cup
175-249-2**

Cup, 3.50"



**Extra-small cone
192-116-2**

Cone, 1.31" to 1.75"



1" arbor x 9.3"

97-422-2 For the BL505/501 Series Lathes (pictured)

97-394-2 For use with BL500 model only

Arbor kits & accessories for Hunter bench lathes

1" arbor kits

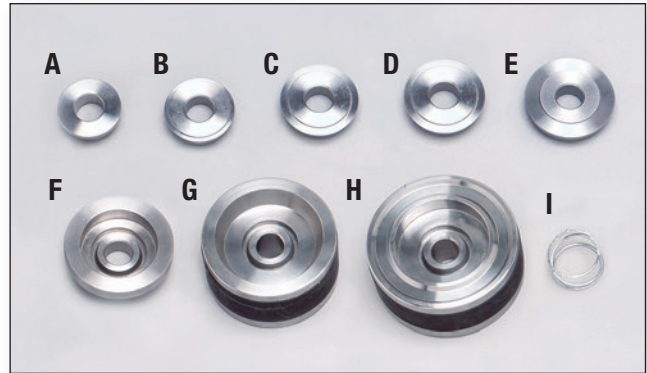
PATENTED

HunterPro automotive kit – 20-1661-3

The ultimate in setup rigidity, this set covers most automotive rotors and drums in service today including most odd configured rotors. Fits most hubless cast/composite automotive rotors, drums and flywheels.

Kit includes:

A	192-134-2	Cone, automotive centering, 1.84" – 2.20"
B	192-135-2	Cone, automotive centering, 2.12" – 2.47"
C	192-136-2	Cone, automotive centering, 2.37" – 2.75"
D	192-137-2	Cone, automotive centering, 2.65" – 3.00"
E	192-138-2	Cone, automotive centering, 2.92" – 3.30"
F	192-133-2	Cone, reversible centering, 2.00" – 3.98"
G	51-1892-2	Flange plate, 4.80"
H	51-1893-2	Flange plate, automotive composite, 5.43"
I	98-383-2	Flange spring, 1.92" x 1.00"



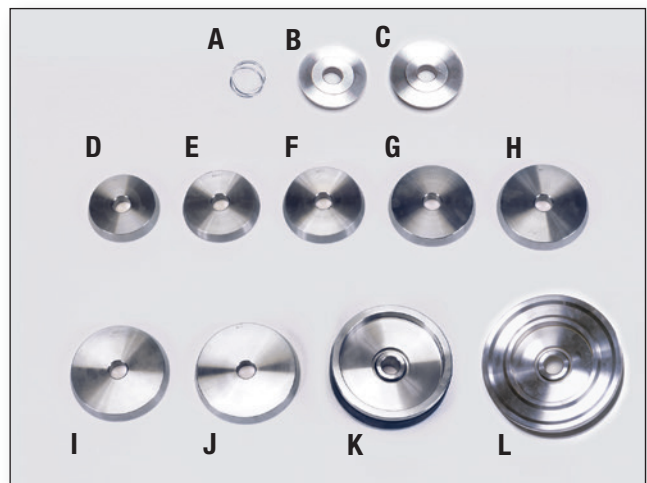
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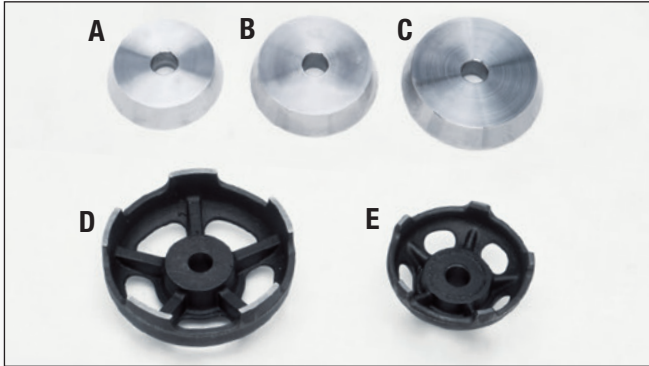
HunterPro truck kit – 20-2568-3

This set covers light trucks up to and including 1-ton and super-duty trucks. Fits most hubless cast/composite light truck rotors, drums and flywheels.

Kit includes:

A	98-383-2	Flange spring, 1.92" x 1.00"
B	192-139-2	Cone, lt. truck centering, 3.20" – 3.57"
C	192-140-2	Cone, lt. truck centering, 3.47" – 3.85"
D	192-141-2	Cone, lt. truck centering, 3.75" – 4.12"
E	192-142-2	Cone, lt. truck centering, 4.03" – 4.40"
F	192-143-2	Cone, lt. truck centering, 4.30" – 4.67"
G	192-144-2	Cone, lt. truck centering, 4.57" – 4.95"
H	192-145-2	Cone, lt. truck centering, 4.85" – 5.22"
I	192-146-2	Cone, lt. truck centering, 5.12" – 5.50"
J	192-166-2	Cone, lt. truck centering, 5.40" – 5.75"
K	51-1896-2	Flange plate, large lt. truck, 6.50"
L	51-2529-2	Plate, dual-side truck, 7.25"





Extra-large cup and cone kit – 20-1378-1

For 1" arbors.

Kit includes:

A	192-118-2	Cone, 3.88" – 4.44"
B	192-119-2	Cone, 4.13" – 4.97"
C	192-120-2	Cone, 4.83" – 5.50"
D	175-192-2	Cup, extra large, 7.25"
E	175-251-2	Cup, extra large, 6.25"



Hubbed 2WD/4WD rotor adaptor – 20-1424-1

'92-current 3/4- to 1-ton GM 4WD, '94-current 3/4- to 1-ton Dodge 2WD and 4WD; includes Small Cone, **192-116-2** (not shown).

Arbor kits & accessories for Hunter bench lathes

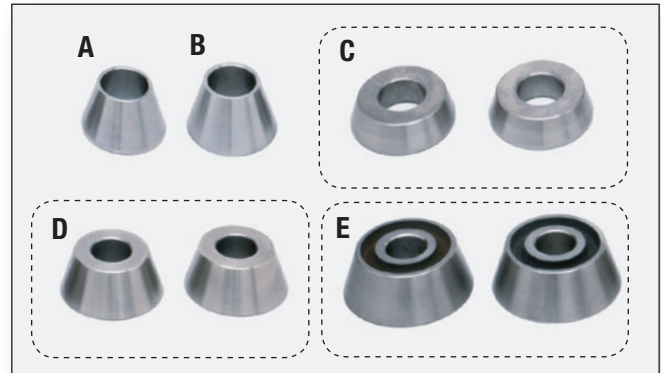
1-7/8" arbor kits*

Hubbed heavy-duty truck adaptor set – 20-1396-2

For mounting heavy-duty hubbed rotors and drums with center holes from 2.16" to 6.00". Cones can also be used for hubless rotors and drums with clamp cups [175-220-2], [175-219-2] and spring [98-344-2]. [20-1490-1 or 20-1271-1] 1-7/8" Arbor Kit required.

Kit includes:

A	192-100-2	Cone, 2.16" – 3.37"
B	192-121-2	Cone, 2.25" – 3.62"
C	192-122-2	Cone, 3.60" – 4.50" (2 ea.)
D	192-123-2	Cone, 3.50" – 4.87" (2 ea.)
E	192-124-2	Cone, 4.62" – 6.00" (2 ea.)

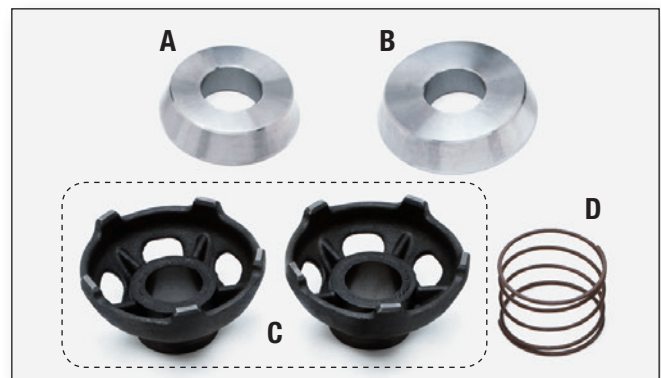


Hubless medium-duty truck adaptor set 20-1397-2

Use for mounting hubless medium-duty items with center holes from 3.83" to 5.00". [20-1490-1 or 20-1271-1] 1-7/8" arbor kit required.

Kit includes:

A	192-125-2	Cone, 3.82" – 4.42"
B	192-126-2	Cone, 4.35" – 5.00"
C	175-220-2	Clamp cup, 6.25" (set of 2)
D	98-344-2	Spring

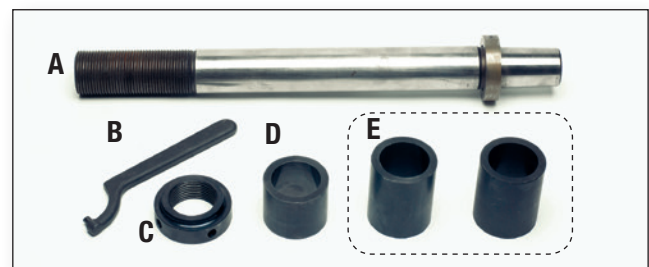


1-7/8" arbor kit* – 20-1490-1

1-7/8" HD arbor kit for the BL505/501.

Kit includes:

A	97-420-2	Arbor, 1-7/8" x 17"
B	221-584-2	Tool, spanner wrench
C	76-342-2	Nut, 1-7/8" arbor
D	46-448-2	Spacer, 2"
E	46-449-2	Spacer, 3" (2 required)



1-7/8" arbor kit – 20-1271-1 (not shown)

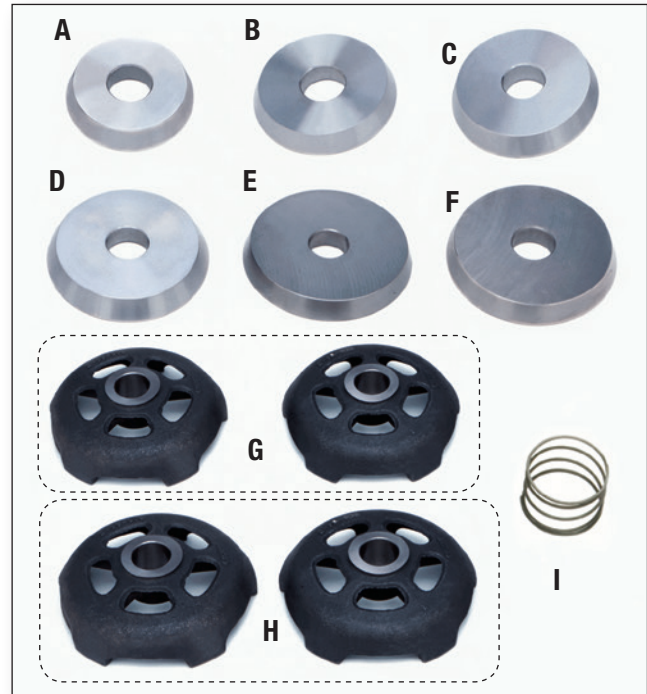
Same as 20-1490-1, except the arbor [97-404-2] has a smaller taper for the BL500 model.

Hubless heavy-duty truck adaptor set – 20-1398-2

For mounting hubless heavy-duty components with center holes from 4.88" to 8.25". [20-1490-1 or 20-1271-1] 1-7/8" arbor kit required.

Kit includes:

A	192-105-2	Cone, 4.88" – 5.50"
B	192-106-2	Cone, 5.44" – 6.03"
C	192-107-2	Cone, 5.97" – 6.50"
D	192-127-2	Cone, 6.50" – 7.44"
E	192-109-2	Cone, 7.00" – 7.64"
F	192-110-2	Cone, 7.58" – 8.17"
G	175-354-2	Clamp cup, 7.25" (2 ea.)
H	175-219-2	Clamp cup, 9.25" (2 ea.)
I	98-344-2	Spring



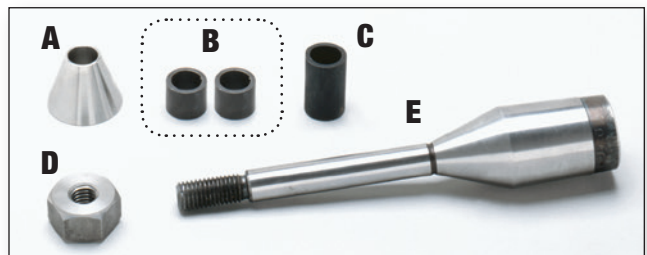
11/16" arbor kits

11/16" arbor kit – 20-1489-1

11/16" arbor kit for mounting splined, hubbed rotors without having to remove the sealed bearings (BL505).

Kit includes:

A	192-115-2	Cone, 0.70" to 1.70"
B	46-446-2	Spacer, .75" (2 ea.)
C	46-447-2	Spacer, 1.50"
D	76-341-2	Nut, arbor 11/16"
E	97-432-2	Arbor, 11/16" – 7.13"



11/16" arbor kit – 20-1272-1 (not shown)

Same as 20-1489-1 except the arbor [97-400-2] has a smaller taper for the BL500 model.

Inserts & tool holders

Inserts, insert holders and tool holders are interchangeable and used for machining rotors and drum applications.

A	221-603-2	Tool holder, drum, negative rake
B	221-643-3	Tool holder, drum, positive rake (Standard with any BL500 series lathe)
C	221-581-2	Tool holder, rotor, LH, negative rake
D	221-641-3	Tool holder, rotor, LH, positive rake (Standard with any BL500 series lathe)
E	221-582-2	Tool holder, rotor, RH, negative rake
F	221-642-3	Tool holder, rotor, RH, positive rake (Standard with any BL500 series lathe)
G	175-339-2	Tool holder, drum, medium duty truck parking brake (For BL500 series lathes)
H	221-580-2	Inserts, negative rake (0.030" radius tip), 4-pack
	221-639-3	Inserts, positive rake (0.015" radius tip), 4-pack, Standard (not shown)
I	221-617-2	Inserts, negative rake (0.030" radius tip), 24-pack
	221-640-3	Inserts, positive rake(0.015" radius tip), 24-pack (not shown)
J	221-538-3	Inserts, positive rake (0.030" radius tip) 6-pack
K	20-1418-1	Micro-round insert kit
	221-626-3	Inserts, micro-round, 10-pack
	221-628-2	Insert tool, torx #7, micro-round insert
	75-556-2	Insert screws, torx #7, flat head socket cap screw
L	11-1563-2	Tool holder, LH rotor micro-round insert
M	11-1564-2	Tool Holder, RH rotor micro-round insert
N	20-1991-1	3-sided insert & tool holder kit
	221-676-2	Tool holder, LH rotor, .060" radius
	221-677-2	Tool holder, RH rotor, .060" radius
	221-678-3	Inserts, positive rake, .060" radius (6 screws and 6 inserts)



Because of continuing technological advancements, specifications, models and options are subject to change without notice.

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