

Model : SP-2

Components List






SHIPPING DATA:

Box 1 Dimensions: 39" x 15" x 15" Weight: 130 lbs. (59 Kg.)
Box 2 Dimensions: 24" x 32" x 13" Weight: 46lbs. (20.9 Kg.)



SP-2 Serial # Checked By:

Instruction Manual

Cart Parts

- 51-7001 : Swivel Caster  2 ea.
- 90-0579 : Tow Handle  1 ea.
- 51-7002 : Rear Wheel - 9" Dia.  2 ea.

Box 2 Contents

- 90-0555 : Bottle Bracket  1 ea.
- 90-0622 : Boom Tube Base  1 ea.

- 90-0602 : Base w/ 90-0624 : Plastic Shroud  1 ea.

- 90-0604 : Axle  1 ea.

- 90-0554 : Trolley, Bottles  1 ea.

- Base Hardware Kit  1 ea.




- 90-0615 : Vertical Hanger (Side 1)
- 90-0616 : Vertical Hanger (Side 2)

- 90-0613 : Top Hanger (Side 1)
- 90-0614 : Top Hanger (Side 2)

- Hardware Kit  1 ea.

Box 1 Contents

Torches and Cables

- 82-7015 : Silicon Bronze Torch Orange (9 ft.)  1 ea.
- 82-7018 : Ground Cable (10 ft.)  1 ea.
- 82-7025 : Aluminum Torch Blue (9 ft.)  1 ea.



Hardware and Spare Tips

- 82-7001 : Gas Regulator  2 ea.
- 50-7111 Contact Tip for Aluminum 1.0 mm / 0.040 in  1 ea.
- 50-7115 : Aluminum 5356 1.0mm - 2kg  1 ea.
- 50-7112 Contact Tip for Aluminum 1.2 mm / 0.047 in  1 ea.
- 50-7038 : Silicon Bronze 0.8mm - 2kg  1 ea.
- 50-7006 Contact Tip for Steel/ Silicon Bronze 0.6 mm / 0.023 in  2 ea.
- 50-7008 (11-30) Contact Tip for Steel/ Silicon Bronze 0.8 mm / 0.030 in  2 ea.

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Components List

Box 2 Continued...






<input type="checkbox"/> 90-0612 : Hanger Tube  1 ea.	<input type="checkbox"/> 90-0618 & 90-0619 : Torch Saddle Hooks  1 ea.	<input type="checkbox"/> 90-0241 : Parts Bin Tray  2 ea.
<input type="checkbox"/> 90-0617 : Hood Hanger  2 ea.	<input type="checkbox"/> 90-0620 & 90-0621 : Cable Channels  1 ea.	<input type="checkbox"/> Boom Hardware Kit  1 ea.

Parts and Consumables






Steel & Silicon Bronze (Green & Orange) Torch

<input type="checkbox"/> 50-7002 : Blue Liner 0.6 - 0.9 mm 	<input type="checkbox"/> 50-7011 : Nozzle for Plus 15 Torch 	<input type="checkbox"/> 50-7207 : Wire Feed Roller - for Steel 0.6 - 0.8 mm / 0.023 - 0.030 in <input type="checkbox"/> 50-7209 : Wire Feed Roller - for Steel 0.8 - 1.0 mm / 0.030 - 0.040 in 
<input type="checkbox"/> 50-7015 : Torch Neck for Plus 15 (Included 50-7452 : Gas Diffuser Spring) 	<input type="checkbox"/> 50-7006 : Contact Tip 0.6 mm / 0.023 in <input type="checkbox"/> 50-7008 : Contact Tip 0.8 mm / 0.030 in <input type="checkbox"/> 50-7010 : Contact Tip 1.0 mm / 0.040 in 	<input type="checkbox"/> 50-7151 : Gas Diffuser for 1.4 Plus 15 Torch (Spring 50-7452 NOT Included) <input type="checkbox"/> 50-7152 : Gas Diffuser Spring 

Aluminum (Blue) Torch

<input type="checkbox"/> 50-7001 : Graphite Liner 1 - 1.2 mm 	<input type="checkbox"/> 50-7114 : Nozzle for Plus 25 Torch 	<input type="checkbox"/> 50-7109 : Wire Feed Roller - for Aluminum 0.8 - 1.0 mm / 0.030 - 0.040 in <input type="checkbox"/> 50-7118 : Wire Feed Roller - for Aluminum 1.0 - 1.2 mm / 0.040 - 0.047 in 
<input type="checkbox"/> 50-7025 : Torch Neck for Plus 25 	<input type="checkbox"/> 50-7113 : Contact Tip for Aluminum Wire 0.8 mm / 0.030 in <input type="checkbox"/> 50-7111 : Contact Tip for Aluminum Wire 1.0 mm / 0.040 in <input type="checkbox"/> 50-7112 : Contact Tip for Aluminum Wire 1.2 mm / 0.047 in 	<input type="checkbox"/> 50-7251 : Gas Diffuser M8 for Plus 25 Torch <input type="checkbox"/> 50-7024 : Gas Diffuser Spring 

Available Wire

<input type="checkbox"/> 50-7108 : Aluminum 4043 0.8mm / 0.030 in - 2kg 	<input type="checkbox"/> 50-7107 : Aluminum 5554 1.0mm / 0.040 in - 2kg <input type="checkbox"/> 50-7117 : Aluminum 5554 1.2mm / 0.047 in - 2kg 	<input type="checkbox"/> 50-7115 : Aluminum 5356 1.0mm / 0.040 in - 2kg 	<input type="checkbox"/> 50-7208 : Mild Steel 0.8mm / 0.030 in - 5kg 	<input type="checkbox"/> 50-7038 : Silicon Bronze 0.8mm / 0.030 in - 2kg 
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